

1 Bernas ion source discharge simulation^{a)}

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12 As the technology and applications continue to grow up, the development of plasma and ion sources
13 with clearly specified characteristic is required. Therefore comprehensive numerical studies at the
14 project stage are the key point for ion implantation source manufacturing (especially for low energy
15 implantation). Recently the most commonly encountered numerical approach is the Monte Carlo
16 particle-in-cell (MCPIC) method also known as particle-in-cell method with Monte Carlo collisions.
17 In ITEP the 2D3V numerical code PICSIS-2D realizing MCPIC method was developed in the
18 framework of the joint research program. We present first results of the simulation for several
19 materials interested in semiconductors. These results are compared with experimental data obtained
20 at the ITEP ion source test bench. © 2008 American Institute of Physics. [DOI: 10.1063/1.2823897]

21 INTRODUCTION

22 The joint research and development program is contin-
23 ued to develop steady-state ion source for ion implantation
24 industry. In the framework of investigation of low energy
25 beam generation for ion implantation the ITEP version of
26 Bernas ion source is used.¹⁻³ As the technology and applica-
27 tions continue to grow up, the development of plasma and
28 ion sources with clearly specified characteristic are required.
29 Therefore comprehensive numerical studies at the project
30 stage are the key point for ion implantation source manufac-
31 turing. Universal plasma models based on Vlasov-Boltzmann
32 equation can be used to describe a wide variety of these
33 sources. Recently the most commonly encountered numeri-
34 cal approach to solve this equation is the Monte Carlo
35 particle-in-cell (MCPIC) method also known as particle-in-
36 cell method with Monte Carlo collisions. In this paper we
37 present the 2D3V numerical code PICSIS-2D realizing MCPIC
38 method and the results of simulations applied to Bernas ion
39 sources.

40 SIMULATION MODEL

41 The ion source plasma consisted of electrons and ions
42 with different charge states is described by their distribution
43 functions $f_k(\mathbf{x}, \mathbf{v}, t)$, where \mathbf{x} is the particle position and \mathbf{v} is
44 the particle velocity. As usual the distribution functions f_k
45 give the probability to find particles of sort k in a given
46 volume of phase space. The neutral gas is treated as a uni-

form background of atoms or molecules with a constant tem- 47
perature. The following processes are included into consid- 48
eration: elastic electron-electron, electron-ion, and electron- 49
neutral collisions; and inelastic ionizing and exciting 50
collisions with neutrals and ions, elastic ion-neutral colli- 51
sions and charge exchange collisions. The electric field \mathbf{E} is 52
calculated by solving the Poisson equation. The external 53
static magnetic field \mathbf{B} for simulation can be imported from 54
either analytical solution or other simulation code or can be 55
set as an experimental data table also. The influence of time 56
varying magnetic field induced by currents of charged par- 57
ticles is neglected because it is much smaller than the one of 58
other forces acting on the particles. To represent the distri- 59
bution functions f_k , finite element or quasiparticle methods 60
are used for the Monte Carlo particle-in-cell numerical ap- 61
proach. Trajectories of particles in phase space represent the 62
evolution of the respective distribution functions and can be 63
found by time integrating of the motion equations: The mo- 64
tion equations are solved using explicit time-centered leap- 65
frog algorithm.^{4,5} To solve the Poisson equation, the double 66
fast Fourier⁶ transformation in a two-dimensional (2D) ge- 67
ometry (plane or cylindrical) is used. 68

To choose a time between collisions, to pick up a par- 69
ticular event and to define postcollision velocities, the Monte 70
Carlo technique is used. Elastic collisions with neutrals are 71
regarded in hard sphere approximation. For inelastic colli- 72
sions the respective analytical or experimental differential 73
cross sections are applied. Binary collisions of charged par- 74
ticles are regarded in the way described by Refs. 7 and 8. To 75
define an interaction range for colliding particles we use the 76

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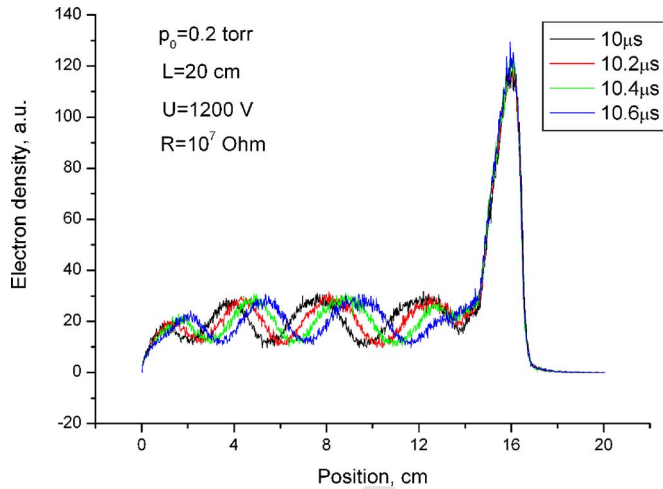


FIG. 1. (Color online) Time evolution of electron density in the discharge. Position of the anode $x=0$; cathode: $x=20$ cm.

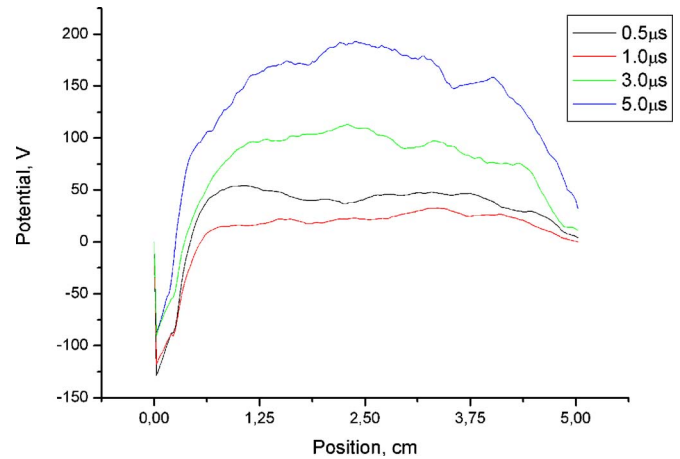


FIG. 3. (Color online) Electric field distributions in the ion source vs time: along the axis, (b) at the middle plane ($L=2.5$ cm). Sb, $L=5$ cm; $R=0.5$ cm; $n_0=10^{13}$ cm $^{-3}$; $B=600$ Gs; $U=280$ V; $T_{em}=2700$ K.

77 same mesh as on solution of the Poisson equation. Small-
78 angle scattering probabilities are supposed to follow the
79 well-known Spitzer equation.⁹

80 NUMERICAL RESULTS

81 At first, the model described above was tested on the
82 problems having analytical solutions: the development of
83 two-beam instability, the ion charge state relaxation, the
84 charged particle drift in crossed electric and magnetic fields,
85 the momentum isotopization, and establishing of thermal
86 equilibrium in plasmas. After that, the code was applied to
87 the simulation of dc glow discharge. We have simulated the
88 development of dc glow discharge in a tube of 20 cm long
89 and 1 cm in diameter filled with hydrogen under the pressure
90 of 0.2 Torr. It was assumed that the voltage of 1200 V was
91 applied through the resistor of $10^7 \Omega$ to the platinum elec-
92 trodes. Elastic scattering, ionization, and excitation of vibra-
93 tion, rotation, and main electronic levels were taken into ac-
94 count as well as secondary electron emission from the
95 cathode under ion impacts. All particles reaching the walls or
96 electrodes are considered as killed. To initiate the discharge,
97 it was supposed that the cathode can emit electrons with the
98 temperature of filament (~ 0.1 eV). About 10^6 finite particles
99 were under consideration. It was found that in $5 \mu s$ after the
100 beginning the discharge became stabilize and steady-state
101 discharge current remains approximately the same during all
102 computational time (up to $50 \mu s$). The values of cathode

drop U_c (~ 280 V) and the thickness of cathode layer d_c
(~ 5.1 cm) are in a good agreement with tabulated experi-
mental data—276 V and 5 cm, respectively. Moreover the
simulation showed the strata movement toward the cathode
in accordance with experimental observations (Fig. 1). The
more fine structure of the discharge (Aston and cathode dark
spaces) can be also distinguished by analyzing of electron
energy distribution.

Finally, the code has been applied for simulation of Ber-
nas ion sources operating in ITEP (sketch of model is shown
in Fig. 2).¹ It was found that both the steady-state values of
current discharge ($I_d=260$ mA) and the current of the ex-
tracted ions ($I_1=10$ mA for Sb^{+1}) are in a good agreement
with experimental data.³ In Figs. 3 and 4 the potential longi-
tudinal and transversal distribution are shown. The 2D distri-
bution in the discharge region is shown in Fig. 5. The
simulated ion charge state distribution is in a good agreement
with experimental data from Ref. 1 as well. The simulation
of extreme parameters (high magnetic field into discharge
region) showed that the discharge could not start due to sig-
nificant suppression of electron emission by the negative
space charge.

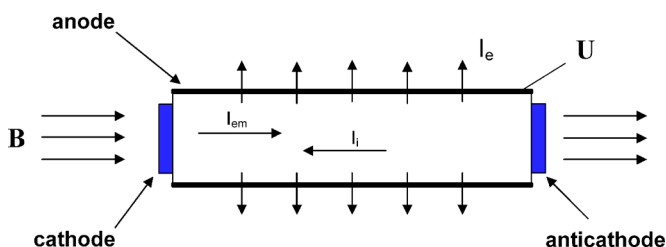


FIG. 2. (Color online) Pictorial description of Berna's ion source. Blue: cathode and anticathode; Black: anode; U : discharge voltage; B : magnetic field; I_{em} : electrons' flow cathode to plasma; I_e : electrons' flow from plasma to anode; I_i : ions flow from plasma to electrodes.

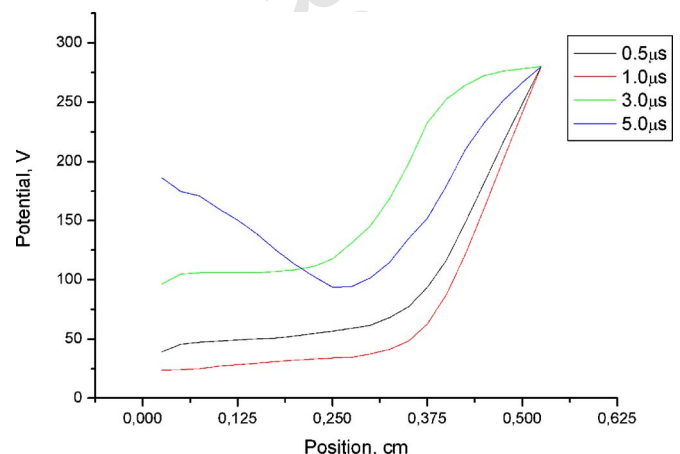


FIG. 4. (Color online) Electric field distributions in the ion source vs time: at the middle plane ($L=2.5$ cm). Sb, $L=5$ cm; $R=0.5$ cm; $n_0=10^{13}$ cm $^{-3}$; $B=600$ Gs; $U=280$ V; $T_{em}=2700$ K.

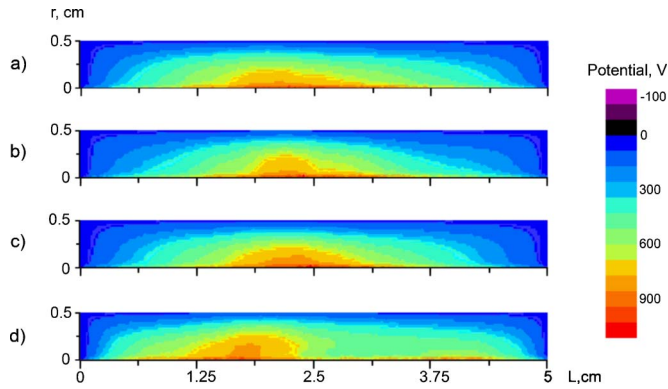


FIG. 5. (Color online) Steady-state 2D distribution of the electric field. (a) 5 μ s; (b) 10 μ s; (c) 15 μ s; (d) 20 μ s.

125 CONCLUSION

126 The results obtained clearly confirm that the numerical
127 code developed in framework of the GRANT represents an
128 adequate model of physical processes in the wide range of

ion source plasmas. We use it for investigation of Bernas ion **129**
 source for low energy implantation. As well we hope that **130**
 after some modifications and improvements it will useful for **131**
 electron cyclotron resonance ion sources modeling. **132**

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